



# CERTIFICATE

Welding of railway vehicles and  
components according to EN 15085-2

ZE-16083-01-00-EN15085-2016.0031.004

DVS ZERT GmbH hereby certifies that the welding company

**Qantos GmbH  
Am Forst 13  
92637 Weiden  
Germany**

fulfills the requirements  
for the scope according to


**EN 15085-2 classification level CL1  
in the type of activity D, P, S**

in the range indicated in the annex.

validity: 2022-02-17 until 2025-02-16

Düsseldorf, 2022-02-16  
Place and date of issue

Lead auditor: Dipl.-Ing. BIEGERL

  
Dipl.-Ing. GURSCHKE  
Head of certification body

## Scope of the certificate

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### Scope:

Welding process according to EN ISO 4063	Material group according to CEN ISO/TR 15608	Dimensions	Remarks
131	23	t = 1.5 - 6 mm	-
135	1.2, 8	t = 1.5 - 4 mm D ≥ 25 mm	FW, robot
	1.2	t = 1.5 - 20 mm	FW
	1.2	t = 1.5 - 40 mm	BW
	8	t = 1.5 - 5 mm	BW
	8	t = 1.5 - 30 mm	FW
141	23	t = 1 - 20 mm	BW
	23	t = 1.5 - 20 mm	FW
	8	t = 1.5 - 16 mm	FW
	8	t = 1.5 - 24 mm	BW
21	23	t = 1.5 - 4 mm	-
	8	t = 1 - 3 mm	-
23	8	t = 1.5 - 3 mm	M4 - M12
786	1.1/8	-	M3 - M6
	22	-	M3 - M8

### Area of Application:

- new construction of assemblies, components and rail vehicles
- design of components and rail vehicles
- purchasing and supply of components and rail vehicles
- assemblies: support rods, underfloor supports, air intake systems

### Responsible welding coordinator(s):

Maximilian Summer, IWE

born: 1983-06-17

### 1st deputy(ies) of the responsible welding coordinator(s):

Gerd Miederer, IWE

born: 1972-11-13

### Others deputies:

Manuel Stemmer, IWS

born: 1990-11-15

### Remarks:

The welding coordinators Maximilian Summer, Gerd Miederer are authorised, within the scope of this certificate, to test welders/operators in accordance with the relevant standards.

### Register no.:

DVSZERT/15085/CL1/031/16/3

### General provisions:

The General Terms and Conditions of the DVS ZERT GmbH apply in the currently valid version.